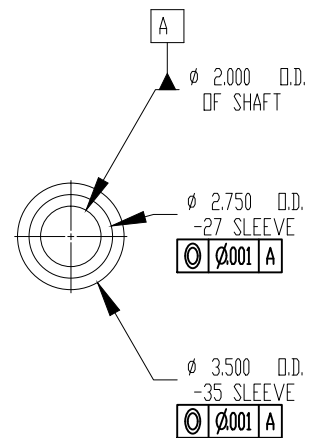


PRESSED ON SLEEVES I.D.
INTERFERENCE FIT .001 TO .004
SLEEVES AND ROD SHALL
SAME MATERIAL

⓪ .0005 B-C



ENGRAVE METHOD
1/4" HIGH X .030

±.020 DEPTH

⌀ 3.625 MIN THRU

D

⌀ 12.00
⓪ ⌀005 A

INSTALL 20X
NAS77-4-025
FAR SIDE

10X ⌀ .375 THRU
EQUALLY SPACED
ON B.C. 9.500
⓪ ⌀005 A

10X ⌀ .375 THRU
EQUALLY SPACED
ON B.C. 10.500
⓪ ⌀005 A

R.25

1.50

2.75

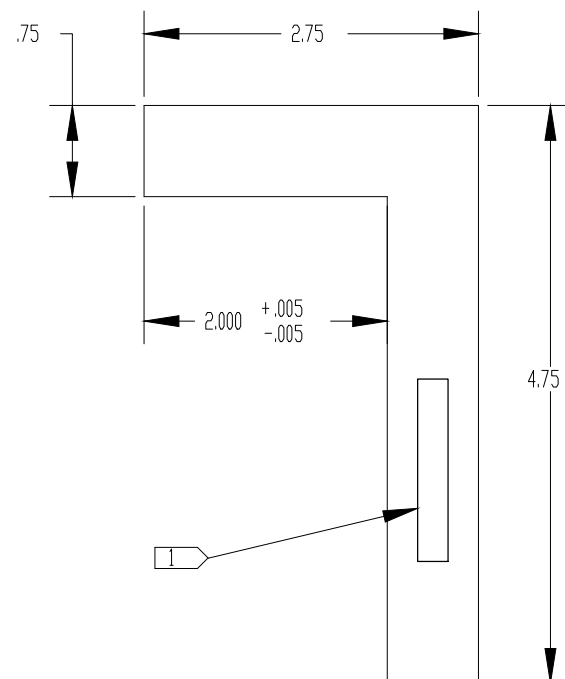
⌀ .250 THRU
ON B.C. 5.000

3X ⌀ .438 THRU
EQUALLY SPACED
ON B.C. 5.000
⓪ ⌀005 A

1

SHAFT MOUNTED OTHER SIDE ONLY

-2 CLOCKING DISC
SCALE 1:2



-3 PROTRUSION GAUGE
SCALE 1:1.5

SIZE B	CAGE CODE 7W206	DWG. NO. C00T3004	REV. PR1
SCALE NTS			SHEET 2 OF 2